3/18/2019 D14426



Doing Business with Boeing
Approved Process Sources D1-4426
Revision: KM Effective: 1/Mar/2019

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Document D1-4426 - Processes for BE10032791

Detail Information for Processor Code number: BE10032791					
Supplier Name: ELEMENT HUNTINGTON BEACH					
Address:	15062 BOLSA CHICA ST,				
City/town:	HUNTINGTON BEACH				
Province/state:	CA 92649-1023				
Country:	UNITED STATES				
Area:	CA				
Contact Name:	Stephanie Salas				
Title:	Quality Engineer				
Phone:	714-892-196122110				
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^{*} An acronym in the "Nadcap Commodity" column only indicates that <u>Nadcap accreditation may be required</u> for this Process Code. It does not provide any indication of this company's actual Nadcap accreditation status.

Process Code	*Nadcap Commodity	Limitation Codes	Doc Notes	Nomenclature	Specification Number
<u>001</u>	AQS	None		Boeing approved QMS as defined in D1-4426 Processor Requirements Sec 6.16.1	Quality System
<u>801</u>	MTL	None	None	Determination of Hydrogen in Titanium	ASTM-E-1447
<u>802</u>	<u>MTL</u>	None	None	Mechanical Testing - Metallic	Mech. Testing
<u>803</u>	MTL	None	None	Metallurgical Testing	Met. Testing
<u>806</u>	HT	None	None	Temper Inspection of Non-ferrous Alloys (Conductivity Method including BAC 5651)	BAC 5946
806A	HI	None	In support of D1-4426 Heat Treating facilities.	Hardness Testing	BAC 5650
806B	HT	None	None	Hardness and Conductivity Inspection of Wrought Aluminum Alloy Parts (Hardness Testing)	AMS 2658
806C	HT	None	None	Hardness and Conductivity Inspection of Wrought Aluminum Alloy Parts (Conductivity Testing)	AMS 2658
806D	HT	None	In support of D1-4426 Heat Treating facilities.	Standard Test Methods for Rockwell Hardness of Metallic Materials	ASTM E18
806E	<u>HT</u>	None	In support of D1-4426 Heat Treating facilities.	Standard Test Method for Brinell Hardness of Metallic Materials	ASTM E10
806F	HI	None	In support of D1-4426 Heat Treating facilities.	Test Method Standard for Electrical Conductivity Test for Verification of Heat Treatment of Aluminum Alloys Eddy Current Method	MIL-STD-1537
<u>807</u>	MTL	None		Fracture Toughness Testing	ASTM-E-399
808	No Nadcap Commodity Code	None	Physical testing and metallurgical evaluation only.	Qual/Cert Welders and Weld Operators	BAC 5962
<u>810</u>	<u>CP</u>	None	None	Salt Spray Testing	ASTM-B-117
<u>811A</u>	No Nadcap Commodity Code	None	Physical testing and metallurgical evaluation only.	Welder Qualification	AMS-STD- 1595
812	No Nadcap Commodity Code	None	Physical testing and metallurgical evaluation only.	Spec for Fusion Welding for Aerospace Applications for Welder Qualification	AWS D17.1
<u>815</u>	<u>MTL</u>	None	None	Chord Method for Microhardness Testing	ARP1820
L806B	HT	None	In support of D1-4426 Heat Treating facilities.	Hardness Testing of Metals	DPS1.05
M806B	HT	None	In support of D1-4426 Heat Treating facilities.	Hardness Testing of Metals	HP6-19
S806B	<u>HT</u>	None	In support of D1-4426 Heat Treating facilities.	Hardness Testing of Parts and Materials	PS21203
<u>U806B</u>	HT	None	In support of D1-4426 Heat Treating facilities.	Hardness and Conductivity Requirements for Metallic Materials. (Hardness Testing)	ST0501LT0001

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